

# AeroGraphics

The Original Aircraft Lettering Company



## Lear 45 Exterior Kit PAGE 1 of 3

NOTE: Modifications and changes to accommodate your specific aircraft will be made at **NO EXTRA CHARGE**.  
Partial kits available upon request.

**IF YOU HAVE ANY QUESTIONS PLEASE CALL!**

Phone: 1-800-336-9633    www.aerographics.com    Fax: 1-970-461-2065

|  |   |   |   |
|--|---|---|---|
| <p><b>FUEL JET A</b><br/>369 GALS. TOTAL<br/>FUEL MUST CONTAIN PFA 55 MB ADDITIVE<br/>SEE FLIGHT MANUAL FOR TYPES OF FUEL QUANTITY OF ADDITIVES AND FUELING PROCEDURES</p> <p><b>FUEL JET A</b><br/>369 GALS. TOTAL<br/>FUEL MUST CONTAIN PFA 55 MB ADDITIVE<br/>SEE FLIGHT MANUAL FOR TYPES OF FUEL QUANTITY OF ADDITIVES AND FUELING PROCEDURES</p> <p><b>FUEL JET A</b><br/>375 GAL TOTAL (EXCLUDES FUS. TANK)<br/>575 GAL TOTAL (INCLUDES FUS. TANK)<br/>FUEL MUST CONTAIN PFA 55 MB ADDITIVE<br/>SEE FLIGHT MANUAL FOR TYPES OF FUEL QUANTITY OF ADDITIVES AND FUELING PROCEDURES</p> <p><b>FUEL JET A</b><br/>375 GAL TOTAL (EXCLUDES FUS. TANK)<br/>575 GAL TOTAL (INCLUDES FUS. TANK)<br/>FUEL MUST CONTAIN PFA 55 MB ADDITIVE<br/>SEE FLIGHT MANUAL FOR TYPES OF FUEL QUANTITY OF ADDITIVES AND FUELING PROCEDURES</p> <p><b>FUEL</b><br/>404 GAL TOTAL - WING TANKS ONLY<br/>600 GAL TOTAL - INCLUDES FUSE TANK<br/>SEE FLIGHT MANUAL FOR TYPE OF FUEL AND FUELING PROCEDURE</p> | <p>STATIC VENTS<br/>KEEP CLEAR</p> <p>STATIC VENTS<br/>KEEP CLEAR</p> <p>STATIC VENTS<br/>KEEP CLEAR</p> <p>STATIC VENTS<br/>KEEP CLEAR</p> <p>OIL FILLER ACCESS</p> <p>OH ENGINE    RH ENGINE</p> <p>REFILL WITH AVIATORS BREATHING OXYGEN ONLY<br/>1850 PSI 17 70 F</p> <p>TRANSFER LINE MOISTURE DRAIN</p> <p>FUEL COMPUTER DRAIN</p> <p>FUEL FILTER DRAIN</p> <p>FUEL FILTER DRAIN</p> <p>FUSELAGE SUMP MOISTURE DRAIN</p> <p>SHOULDER STATIC PUSH TO DRAIN</p> | <p>OXYGEN DISCHARGE</p> <p><b>NO STEP</b></p> <p><b>NO STEP</b></p> <p>TRANSFER LINE</p> <p>TRANSFER LINE</p> <p>CAUTION<br/>DO NOT MIX BRANDS OF OIL</p> <p>CAUTION<br/>DO NOT MIX BRANDS OF OIL</p> <p>DOOR LOCKED</p> <p>EXPANSION LINE</p> <p>EXPANSION LINE</p> <p>HYDRAULIC SERVICE</p> | <p>TURN COMPARTMENT LIGHT OFF PRIOR TO CLOSING DOOR.<br/>INSURE BOTH LATCHES ARE ENGAGED</p> <p>TURN COMPARTMENT LIGHT OFF PRIOR TO CLOSING DOOR.<br/>INSURE BOTH LATCHES ARE ENGAGED</p> <p>BAGGAGE WEIGHT NOT TO EXCEED 500 LB</p> <p>DRAIN VALVE</p> <p>CLOSED</p> <p>OPEN</p> <p>VENT/EXPANSION</p> <p>ENGINE FEED</p> <p>REFUEL XFER</p> <p>FILTER BOWL</p> <p>FUEL CROSSFLOW</p> <p>VENT/EXPANSION</p> <p>ENGINE FEED</p> <p>REFUEL XFER</p> <p>FILTER BOWL</p> <p>FUEL CROSSFLOW</p> <p><b>OIL CAPACITY</b><br/>6.8 QT - 6.4 LITERS<br/>(13.8 LB - 6.3 KG)</p> <p><b>OIL CAPACITY</b><br/>6.8 QT - 6.4 LITERS<br/>(13.8 LB - 6.3 KG)</p> <p><b>OIL FILLER ACCESS</b><br/>SEE FLIGHT MANUAL FOR APPLICABLE</p> <p><b>OIL FILLER ACCESS</b><br/>SEE FLIGHT MANUAL FOR APPLICABLE</p> <p>WING SUMP PUSH TO DRAIN</p> <p>WING SUMP PUSH TO DRAIN</p> <p>T/R RTN    T/R PRS    CASE DRAIN    PUMP SPLY    PUMP PRES</p> <p>T/R PRS    T/R RTN    CASE DRAIN    PUMP SPLY    PUMP PRES</p> |
|--|---|---|---|

|   |   |   |  |   |
|---|---|---|--|---|
| <p><b>FUEL</b><br/>375 GAL TOTAL (EXCLUDES FUS. TANK)<br/>575 GAL TOTAL (INCLUDES FUS. TANK)<br/>FUEL MUST CONTAIN PFA 55MB ADDITIVE<br/>JP-4 OR EQUIVALENT<br/>SEE FLIGHT MANUAL FOR TYPES OF FUEL QUANTITY OF ADDITIVES AND FUELING PROCEDURES</p> <p><b>FUEL</b><br/>369 GAL TOTAL<br/>FUEL MUST CONTAIN PFA 55MB ADDITIVE<br/>JP-4 OR EQUIVALENT<br/>SEE FLIGHT MANUAL FOR TYPES OF FUEL QUANTITY OF ADDITIVES AND FUELING PROCEDURES</p> <p>RIGHT ENGINE FUEL PUSH TO DRAIN</p> <p>FUEL CROSSOVER</p> <p>FUEL CROSSOVER</p> <p>FUEL CROSSOVER</p> | <p><b>FUEL</b><br/>375 GAL TOTAL (EXCLUDES FUS. TANK)<br/>575 GAL TOTAL (INCLUDES FUS. TANK)<br/>FUEL MUST CONTAIN PFA 55MB ADDITIVE<br/>JP-4 OR EQUIVALENT<br/>SEE FLIGHT MANUAL FOR TYPES OF FUEL QUANTITY OF ADDITIVES AND FUELING PROCEDURES</p> <p><b>FUEL</b><br/>369 GAL TOTAL<br/>FUEL MUST CONTAIN PFA 55MB ADDITIVE<br/>JP-4 OR EQUIVALENT<br/>SEE FLIGHT MANUAL FOR TYPES OF FUEL QUANTITY OF ADDITIVES AND FUELING PROCEDURES</p> <p>LEFT ENGINE FUEL PUSH TO DRAIN</p> <p>MOISTURE DRAIN</p> <p>MOISTURE DRAIN</p> <p>MOISTURE DRAIN</p> <p>MOISTURE DRAIN</p> | <p>PITOT STATIC PUSH TO DRAIN</p> <p>PITOT STATIC PUSH TO DRAIN</p> <p>PITOT STATIC PUSH TO DRAIN</p> <p>FUEL VENT DRAIN</p> <p>SEE FLIGHT MANUAL FOR APPLICABLE OIL</p> <p>SEE FLIGHT MANUAL FOR APPLICABLE OIL</p> <p>SEE FLIGHT MANUAL FOR APPLICABLE OIL</p> | <p>LIFT</p> <p>LIFT</p> <p>LIFT</p> <p>LIFT</p> <p>OPEN</p> <p>OPEN</p> <p>SHOULDER STATIC PUSH TO DRAIN</p> <p>SHOULDER STATIC PUSH TO DRAIN</p> <p>SHOULDER STATIC PUSH TO DRAIN</p> <p><b>NO STEP</b></p> <p><b>NO STEP</b></p> | <p><b>NLG STRUT CHARGE ON JACKED ACFT IS</b><br/>58 ± PSIG</p> <p>PRECHECK OPEN    PRECHECK CLOSED</p> <p><b>APU HOIST LOCATION</b>    <b>FUEL LINE DRAINS</b></p> <p>TIRE PRESSURE NOSE GEAR<br/>105 (±) PSIG UNLOAD ON JACKS<br/>104 TO 114 PSI LOADED</p> <p>NOTE:<br/>TIRE PRESSURE ARE AT THE RAMP AMBIENT TEMPERATURE CONDITION</p> <p>TIRE PRESSURE MAIN GEAR<br/>159 (±) PSIG UNLOAD ON JACKS<br/>160 TO 171 PSI LOADED</p> <p>NOTE:<br/>TIRE PRESSURE ARE AT THE RAMP AMBIENT TEMPERATURE CONDITION</p> <p>TIRE PRESSURE MAIN GEAR<br/>159 (±) PSIG UNLOAD ON JACKS<br/>160 TO 171 PSI LOADED</p> <p>NOTE:<br/>TIRE PRESSURE ARE AT THE RAMP AMBIENT TEMPERATURE CONDITION</p> <p>S/N 45-081</p> <p>S/N 45-081</p> |
|---|---|---|--|---|

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**CAUTION**  
DO NOT REMOVE OIL TANK CAP WHEN OIL IS HOT AND SIGHT GLASS INDICATES FULL

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**CAUTION**  
DO NOT REMOVE OIL TANK CAP WHEN OIL IS HOT AND SIGHT GLASS INDICATES FULL

**EXTERNAL POWER**  
1500 AMPERES MAXIMUM  
UN MAXIMUM DE 1500 AMPERES  
UN MAXIM DE 1500 AMPERES  
UN MAXIMU DE 1500 AMPERES

**EXTERNAL POWER**  
28 VOLTS D.C.

**EXTERNAL POWER**  
1500 AMPERES MAXIMUM  
UN MAXIMUM DE 1500 AMPERES  
UN MAXIM DE 1500 AMPERES  
UN MAXIMU DE 1500 AMPERES

**EXTERNAL POWER**  
28 VOLTS D.C.

**EXTERNAL POWER**  
1000 AMPERES MAXIMUM  
UN MAXIMUM DE 1000 AMPERES  
UN MAXIM DE 1000 AMPERES  
UN MAXIMU DE 1000 AMPERES

**EXTERNAL POWER**  
1000 AMPERES MAXIMUM  
UN MAXIMUM DE 1000 AMPERES  
UN MAXIM DE 1000 AMPERES  
UN MAXIMU DE 1000 AMPERES

**EXTERNAL POWER**  
28 VOLTS D.C.

**EXTERNAL POWER**  
28 VOLTS D.C.

**CAUTION**  
FUEL WILL OVERFLOW IF CAP IS REMOVED AFTER TRANSFERRING FUEL TO FUEL WING TANK

**GATES LEARJET**  
WHEEL ASSY NUMBER  
6600330-1

**GATES LEARJET**  
BRAKE ASSY NUMBER  
6600330-2

**1.75 GAL. CAP.**  
METHYL ALCOHOL  
PER O-M-232  
GRADE A

**EPR SYSTEM**  
PUSH TO DRAIN

**FUEL COMPUTER**  
FUEL COMPUTER

**FILLER EMERGENCY GAS BOTTLE**  
CAUTION: HIGH PRESSURE. USE ONLY CLEAN DRY AIR OR NITROGEN. FILL TO 1800 - 3000 P.S.I.

**FUEL JET A**  
364 GAL TOTAL (EXCLUDES FUS. TANK)  
559 GAL TOTAL (INCLUDES FUS. TANK)

FUEL MUST CONTAIN  
PFA 55 MB ADDITIVE

SEE FLIGHT MANUAL FOR TYPES OF FUEL  
QUANTITY OF ADDITIVES AND  
FUELING PROCEDURES

**FUEL JET A**  
364 GAL TOTAL (EXCLUDES FUS. TANK)  
559 GAL TOTAL (INCLUDES FUS. TANK)

FUEL MUST CONTAIN  
PFA 55 MB ADDITIVE

SEE FLIGHT MANUAL FOR TYPES OF FUEL  
QUANTITY OF ADDITIVES AND  
FUELING PROCEDURES

**CAUTION**  
BOLT THRU FLAP SECTOR  
AND PUSHROD MUST BE  
INSTALLED WITH HEAD DOWN

**GROUND EARTH** → **TOILET SERVICE**

**CAUTION**  
DORSAL OXYGEN BOTTLE MUST BE TURNED OFF FIRST

**FILLER EMERGENCY GAS BOTTLE**  
CAUTION: HIGH PRESSURE. USE ONLY CLEAN DRY AIR OR NITROGEN. FILL TO 1800-3000 P.S.I.

**GATES LEARJET**  
BRAKE ASSY NUMBER  
6600330-2

**GATES LEARJET**  
WHEEL ASSY NUMBER  
6600330-1

**FUEL**  
209 GAL. TOTAL

FUEL 209 GAL. TOTAL - EXCLUDES FUS. TANK  
406 GAL. TOTAL - INCLUDES FUS. TANK

**FILLER EMERGENCY GAS BOTTLE**  
CAUTION: HIGH PRESSURE  
USE ONLY CLEAN DRY AIR  
OR NITROGEN. FILL TO  
1800-3000 P.S.I.

**FUEL**  
404 GAL. TOTAL - WING TANK ONLY  
600 GAL. TOTAL - INCLUDES FUS. TANK  
SEE FLIGHT MANUAL FOR TYPE OF FUEL  
AND FUELING PROCEDURE

**FUEL**  
JET A, JET A-1, MIL. 1 27686  
SEE AIRPLANE FLIGHT MANUAL  
FOR ALTERNATE FUEL AND  
FUELING PROCEDURES

**FUEL**  
JET A, JET A-1, MIL. 1 27686  
SEE AIRPLANE FLIGHT MANUAL  
FOR ALTERNATE FUEL AND  
FUELING PROCEDURES

**CAUTION**  
3000 PSI HYD SYSTEM  
SERVICE WITH MIL-H-5605  
(RED) HYD FLUID ONLY

**CAUTION**  
3000 PSI HYD SYSTEM  
SERVICE WITH MIL-H-5606  
(RED) HYD FLUID ONLY

**CAUTION**  
3000 PSI HYD SYSTEM  
SERVICE WITH MIL-H-5606  
(RED) HYD FLUID ONLY

**GROUND EARTH** →

← **GALLON** → OXY BAG COMPT. OXY NOSE COMPT.

**FWD SCABANGE PUMP** **FWD SCABANGE PUMP** **2.2 GAL. CAP.**

**METHYL ALCOHOL**  
PER O-M-232  
GRADE A

**FUEL JET A**  
364 GALS. TOTAL

FUEL MUST CONTAIN  
PFA 55 MB ADDITIVE

SEE FLIGHT MANUAL FOR TYPES OF FUEL  
QUANTITY OF ADDITIVES AND  
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BOLT THRU FLAP SECTOR  
AND PUSHROD MUST BE  
INSTALLED WITH HEAD DOWN

↑ STEP HERE ↓

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**FUEL**  
573 GALLON FUSELAGE TANK  
54 GALLON AFT FUSELAGE TANK  
1051 GALLON TOTAL INCLUDES ALL TANKS  
SEE FLIGHT MANUAL FOR TYPES OF FUEL AND FUELING PROCEDURE

**FUEL**  
573 GALLON FUSELAGE TANK  
54 GALLON AFT FUSELAGE TANK  
1051 GALLON TOTAL INCLUDES ALL TANKS  
SEE FLIGHT MANUAL FOR TYPES OF FUEL AND FUELING PROCEDURE

**JET FUEL ONLY**  
JET A, JET A1, MIL-1-27686

211 GAL TOTAL  
EXCLUDES FUSLG TANK  
**992 GAL TOTAL**  
INCLUDES FUSLG TANK  
SEE FLIGHT MANUAL FOR ALTERNATE FUEL AND FUELING PROCEDURES

DRAIN VALVE  
DRAIN VALVE  
CLOSED  
OPEN  
ELT LOCATED HERE

FUEL LINE DRAINS  
↑ ↑

RESERVOIR FILL  
RESERVOIR AIR BLEED  
GROUND SERVICE PRESSURE  
GROUND SERVICE SUCTION

**JET FUEL ONLY**  
JET A, JET A1, MIL-1-27686

407 GAL TOTAL  
WING TANKS ONLY  
**976 GAL TOTAL**  
INCLUDES FUSLG TANK  
SEE FLIGHT MANUAL FOR ALTERNATE FUEL AND FUELING PROCEDURES

**CAUTION**  
FUEL WILL OVERFLOW IF CAP IS REMOVED WITH FULL FUS TANK AFTER FUELING THRU WING FILLER

**JET FUEL ONLY**  
JET A, JET A1, MIL-1-27686

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**992 GAL TOTAL**  
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**CAUTION**  
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**SPPR FUEL ELECTRONICS**  
REFUELING INSTRUCTIONS  
1. SPPR PANEL ON & A/C GROUNDED  
2. PLACE PRECHECK VALVE OPEN  
3. CONNECT NOZZLE & OPEN NOZZLE VALVE  
(NOTE) VERIFY FUEL FLOW STOPS WITHIN 10 SECONDS  
IF FUEL FLOW DOES NOT STOP WITHIN 10 SECONDS DO NOT FILL  
4. RETURN PRECHECK VALVE TO CLOSE  
5. DELIVERY PRESSURE: 20 PSIG MIN 55 PSIG MAX  
WARNING-STOP FILL IF FUEL SPILLS OUT OF VENT

**DEFUELING INSTRUCTIONS**  
1. SPPR PANEL ON & A/C GROUNDED  
2. CONNECT NOZZLE & OPEN NOZZLE VALVE  
3. DEFUEL SWITCH TO "READY"  
4. APPLY DEFUEL SUCTION  
5. DEFUEL SUCTION TO PSIG MAX

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5. DEFUEL SUCTION TO PSIG MAX

**GRAVITY FUEL SERVICE**  
SYSTEM TOTAL 919 US GALLONS  
USABLE TOTAL 905 US GALLONS  
(6092 LB - 3425 LITERS - 2750 KG)  
(INCLUDES WING TANKS)  
JET A, JET A-1  
CAUTION  
FUEL MUST CONTAIN ANTI-ICING ADDITIVES PER MIL-1-8240 OR MIL-1-27686  
EXCESSIVE FILL RATE WILL CAUSE FUEL SPLASH, FILL WITH CARE  
SEE AIRLINE FLIGHT MANUAL FOR ALTERNATE FUEL AND REFUELING PROCEDURE

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SEE AIRLINE FLIGHT MANUAL FOR ALTERNATE FUEL AND REFUELING PROCEDURE

| WING TANK |
|-----------|-----------|-----------|-----------|-----------|-----------|
| 1         | 2         | 3         | 4         | 5         | 6         |
| 7         | 8         | 9         | 10        | 11        | 12        |
| 13        | 14        | 15        | 16        | 17        | 18        |
| 19        | 20        | 21        | 22        | 23        | 24        |
| 25        | 26        | 27        | 28        | 29        | 30        |
| 31        | 32        | 33        | 34        | 35        | 36        |
| 37        | 38        | 39        | 40        | 41        | 42        |
| 43        | 44        | 45        | 46        | 47        | 48        |
| 49        | 50        | 51        | 52        | 53        | 54        |
| 55        | 56        | 57        | 58        | 59        | 60        |
| 61        | 62        | 63        | 64        | 65        | 66        |
| 67        | 68        | 69        | 70        | 71        | 72        |
| 73        | 74        | 75        | 76        | 77        | 78        |
| 79        | 80        | 81        | 82        | 83        | 84        |
| 85        | 86        | 87        | 88        | 89        | 90        |
| 91        | 92        | 93        | 94        | 95        | 96        |
| 97        | 98        | 99        | 100       | 101       | 102       |
| 103       | 104       | 105       | 106       | 107       | 108       |
| 109       | 110       | 111       | 112       | 113       | 114       |
| 115       | 116       | 117       | 118       | 119       | 120       |

**CAUTION**  
STAY CLEAR OF  
**SPOILERONS**  
SEE MAINTENANCE MANUAL  
FOR MAINTENANCE INSTRUCTIONS

**CAUTION**  
STAY CLEAR OF  
**SPOILERONS**  
SEE MAINTENANCE MANUAL  
FOR MAINTENANCE INSTRUCTIONS

**EMERGENCY EXIT**  
RELEASE HANDLE & TURN

**EMERGENCY EXIT**  
RELEASE HANDLE & TURN

**EMERGENCY EXIT**  
PUSH BUTTON  
PULL HANDLE  
TO RELEASE

1

2

**CAUTION**  
STAY CLEAR OF  
**SPOILERONS**  
SEE MAINTENANCE MANUAL  
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**CAUTION**  
STAY CLEAR OF  
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**EMERGENCY DOOR**  
PUSH TO OPEN  
DOOR OPENS INWARD

1. INSERT FINGER AND RAISE HANDLE FROM DOOR SURFACE  
2. ROTATE HANDLE

2

3. PULL OPEN

**EMERGENCY EXIT**

**CAUTION**  
BOLT THRU FLAP SECTOR AND PUSHROD  
MUST BE INSTALLED WITH HEAD DOWN

**CAUTION**  
BOLT THRU FLAP SECTOR AND PUSHROD  
MUST BE INSTALLED WITH HEAD DOWN

**FIRE EXT DISCHARGE**  
**FIRE EXT DISCHARGE**

FIRE EXT DISCHARGE    FIRE EXT DISCHARGE

**NOSE LANDING GEAR**  
STRUT ASSY  
SERVICE INSTRUCTIONS

NOTE: VERIFY FUEL FLOW STOPS WITHIN 10 SECONDS  
IF FUEL FLOW DOES NOT STOP WITHIN 10 SECONDS DO NOT FILL  
4. RETURN PRECHECK VALVE TO CLOSE  
5. DELIVERY PRESSURE: 20 PSIG MIN 55 PSIG MAX  
WARNING-STOP FILL IF FUEL SPILLS OUT OF VENT

**WARNING**  
EXCESSIVE FILL RATE WILL CAUSE FUEL SPLASH, FILL WITH CARE  
SEE AIRLINE FLIGHT MANUAL FOR ALTERNATE FUEL AND REFUELING PROCEDURE

**WARNING**  
USE OF UNAPPROVED TOWING EQUIPMENT, INCLUDING TOWBARLESS TOWING DEVICES, IS PROHIBITED  
REFER TO MAINTENANCE MANUAL

**WARNING**  
THE USE OF UNAPPROVED TOWING EQUIPMENT IS PROHIBITED.  
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**HYDRAULIC SYSTEMS**

1. VERIFY SYSTEM PRESSURE IS CORRECT  
2. VERIFY SYSTEM PRESSURE IS CORRECT  
3. VERIFY SYSTEM PRESSURE IS CORRECT  
4. VERIFY SYSTEM PRESSURE IS CORRECT  
5. VERIFY SYSTEM PRESSURE IS CORRECT  
6. VERIFY SYSTEM PRESSURE IS CORRECT  
7. VERIFY SYSTEM PRESSURE IS CORRECT  
8. VERIFY SYSTEM PRESSURE IS CORRECT  
9. VERIFY SYSTEM PRESSURE IS CORRECT  
10. VERIFY SYSTEM PRESSURE IS CORRECT

**OXYGEN BOTTLE FILLING INSTRUCTIONS**

1. VERIFY BOTTLE IS FULL OF OXYGEN  
2. VERIFY BOTTLE IS FULL OF OXYGEN  
3. VERIFY BOTTLE IS FULL OF OXYGEN  
4. VERIFY BOTTLE IS FULL OF OXYGEN  
5. VERIFY BOTTLE IS FULL OF OXYGEN  
6. VERIFY BOTTLE IS FULL OF OXYGEN  
7. VERIFY BOTTLE IS FULL OF OXYGEN  
8. VERIFY BOTTLE IS FULL OF OXYGEN  
9. VERIFY BOTTLE IS FULL OF OXYGEN  
10. VERIFY BOTTLE IS FULL OF OXYGEN